

PRELIMINARY ISSUE

17.07.15

DART AEROSPACE LTD

Engineering Change Notice

Date: 97/11/04	ECN #: 052
Project No.: P291	Created By: DS / Checked: KG
Project Name: 206 Skidtubes	Approved By: AMM / Approved By: X (PROJECT MANAGER) (MANAGEMENT if reqd)

Description of Change:

- House keeping changes to 206 skidtube design for Ground Handling and to shorten up front end for weight reduction
- See attached sheet for specific changes.

Notification/Acceptance	Affected ✓	Authorization
QA	✓	Design Review #11, #12, #13 for 206 Skidtube Project (P291)
Production	✓	
Planning	✓	
Marketing	✓	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Revise Blue File	✓		DS	97/11/06	97/11/06 <input checked="" type="checkbox"/>
Revise Pink File	✓		DS	97/11/06	97/11/06 <input checked="" type="checkbox"/>
Revise D-Part Master Binder	✓		DS	97/11/06	97/11/06 <input checked="" type="checkbox"/>
Update Grey Project Binder	✓		DS	97/11/06	97/11/06 <input checked="" type="checkbox"/>
Notify TCA of Change		✓			
Notify FAA of Change	✓		DS	97/11/06	97/11/06 <input checked="" type="checkbox"/>
Update DEO Binder	✓		DS	97/11/06	97/11/06 <input checked="" type="checkbox"/>
Update Master Document List	✓		DS	97/11/06	97/11/06 <input checked="" type="checkbox"/>
Non-Engineering Actions	Yes	No	Production	QA	Complete
Stock Parts:					
Re-work current stock	N/A				
Scrap current stock	N/A				
Production Parts:					
Re-work current production	N/A				
Scrap current production	N/A				
Shipped Parts:					
Notify previous customers	N/A				
Future Parts:					
Change future production	✓				
Update IPP	✓				
Change Paperwork for kits in stock	N/A				

Notes:

- Make 206 skidtube parts to revised drawings / new DEO's
- D2657 / P2658 / D2659 / D2711 / D2712 are new parts
- Mktg should become familiar with D206-648 / D206-651
- Kits should be picked according to D206-642 Rev.D.

We haven't made any 206 skidtubes yet

ECN 052

97/11/04

D2650 to Rev. C → change front end / changed drilling

D2654 to Rev. C → shortened for new front end / changed drilling

D2660 to Rev. D → clarification on De-burring required

D2657 | D2658 | D2659 Rev. A → 206L Ground Handling Adapters

D206-648 Rev. A → 206L/407 Ground Handling Installation
→ send (1) D206-648 kit with every 206L/407 skidtube kit

D2712 Rev. A → set screws required for 206-642 installation

DEO 9095 → revised groove on zole saddles

D2711 Rev. A → pin required for 206B Ground Handling Installation

D206-651 Rev. A → 206B Ground Handling Installation
→ send (1) D206-651 kit with every 206B skidtube kit

D2707 Rev. B → added 206 tow ring & removed plug weld

D2647 Rev. D → added rivet holes to fuel cap.